

# STARTING CLUTCH AND METHOD OF CONTROLLING THE SAME

## BACKGROUND OF THE INVENTION

### Field of the Invention

5           The present invention relates to a starting clutch  
usable in place of a torque converter in an automatic  
transmission (including an automatic control manual  
transmission or a sequential manual transmission or the  
like) of an automobile or the like.

### 10   Related Background Art

          Hitherto, in the automatic transmission, that is  
AT (automatic transmission), the start of the  
automobile has been performed by a torque transmission.  
The torque converter is effective in amplifying the  
15   torque and has been mounted on a vast number of AT  
automobiles because of the smooth torque transmission  
at the time of increasing or decreasing the torque.

          On the other hand, the torque converter has such a  
drawback as to have a large amount of sliding at the  
20   time of increasing or decreasing the torque.

          Thus, in recent years, it has been proposed that  
the starting clutch can be used in place of the torque  
converter. Further, by reducing a gear ratio and  
increasing the number of variable speeds, the  
25   amplification of the torque at a lower speed range has  
been attempted.

          Fig. 11 is an axial sectional view of the

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conventional starting clutch. A starting clutch 201 is constituted by combining a damper 245 and a multi-plate clutch 211. The damper 245 has a spring 248. The multi-plate clutch 211 alternately arranges a friction plate 291 attached to an outer periphery of a hub 217 by spline fitting and a separator plate 292 attached to the inner periphery of a clutch case 215 by spline fitting and is supported by a snap ring 312. There is provided a piston 214, which thrusts against the separator plate 292 and the friction plate 291 and is supported to a non-thrust side by a return spring 311. Incidentally, this piston 214 operates by the fact that an oil chamber 256 is supplied with an oil pressure from oil passages 251, 252, 254 and 255.

The starting clutch 201 as described above is constituted in such a manner that the torque is inputted from a connecting portion with an engine output shaft and reaches a case 208 and the damper 245. An impact or a vibration is suctioned by the spring 248 of the damper 245 so as to transmit the torque to the clutch case 215. When the piston 214 operates here, its torque is outputted from the output shaft 240 through the friction plate 291 and the hub 217 from the separator plate 292.

In general, as an alternate of the torque converter of the automatic transmission, the starting clutch is used. The starting clutch is efficient as

compared with the torque converter because of direct transmission of the torque. Nevertheless, it has long been pointed that its drawback is that it has no torque amplifying function.

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#### SUMMARY OF THE INVENTION

Hence, it is an object of the present invention to provide a starting clutch with a transmission mechanism capable of outputting both a normal torque and an  
10 amplified torque.

In order to attain the above described object, a clutch of the present invention includes: a planetary mechanism; a first clutch which outputs a torque to an outer diameter portion of the above described planetary  
15 mechanism; a second clutch which outputs a torque to an intermediate portion of the above described planetary mechanism; and a lock mechanism which locks a reactive force from an inner diameter portion of the above described planetary mechanism.

20 Further, in order to attain the above described object, the control method of the starting clutch of the present invention is a control method of the starting clutch, including: the planetary mechanism; the first clutch which outputs the torque to the outer  
25 diameter portion of the above described planetary mechanism; the second clutch which outputs the torque to the intermediate portion of the above described

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planetary mechanism; and the lock mechanism which locks the reactive force from the inner diameter portion of the above described planetary mechanism, in which an amplified torque is outputted by fastening the above described first clutch and the above described one-way clutch.

Although the planetary mechanism includes a planetary roller, the planetary gear is used in the embodiments, since the planetary gear can bear a larger torque. Accordingly, the outer diameter of the above described planetary mechanism, the intermediate portion of the above described planetary mechanism and the inner diameter portion of the above described planetary mechanism are equivalent to a sun gear.

Although, a cone clutch, a lock-up clutch, a single disc clutch, two-way clutch or the like can be adapted for the lock mechanism which locks the reactive force from the inner diameter portion of the planetary mechanism, the one-way clutch is used in each embodiment. By using the one-way clutch, the starting clutch can be made simple, small in size and light in weight.

The starting clutch of the present invention is constituted in such a manner that the case and the first clutch are connected through the damper, the hub of the first clutch is integrated as a clutch case of the second clutch, the hub of the above described first

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clutch is connected to a ring gear and the hub of the second clutch is connected to a carrier, respectively, and the above described carrier is connected to the output shaft and, between the sun gear and a base member joined to fixed elements, the one-way clutch is  
5 intervened.

Furthermore, reverse rotation preventive mechanisms were provided in the starting clutch. One of the reverse rotation preventive mechanisms was  
10 constituted as a one-way clutch in which the outer periphery of the above described base member was taken as an inner ring orbital surface and the inner periphery of the hub of the second clutch as an outer ring orbital surface. The other one was constituted as  
15 the one-way clutch in which the outer periphery of the above described sun gear was taken as the inner ring orbital surface and the inner periphery of the hub of the above described second clutch as the outer ring orbital surface.

20 Now, the above described one-way clutch and reverse rotation preventive mechanism are substantially the same to each other and meant to include all kinds of one-way clutches including ratchets. However, in order to prevent mixing up both the two in the present  
25 specification, such a distinguishing way of expression is used.

Although, the cone clutch, the lock-up clutch, the

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single disc clutch, the two-way clutch or the like can be adapted for the first clutch and the second clutch, a wet type multi-disc clutch is used in the present embodiment, since by using the wet type multi-disc clutch, it is possible to obtain good frictional characteristic. Incidentally, though the first clutch and the second clutch can be adapted for whichever way to be arranged such as to be arranged in a radial direction, to be arranged in an axial direction, or to be arranged spaced apart, they were arranged in the radial direction for each embodiment. By arranging in the radial direction, it is possible to shorten axial dimensions. Also, in case of arranging in the axial direction, it is possible to shorten radial dimensions.

For biasing means for biasing a frictionally engaging element of the first clutch, oil pressure, rubber and various kinds of springs can be adapted. For biasing regulating means for regulating the biasing, rubber and various kinds of springs can be adapted. In each embodiment of the present invention, two methods can be adapted, one of which methods uses oil pressure for biasing means and a Belleville spring for biasing regulating means, and in the other method both biasing means and biasing regulating means are constituted by one Belleville spring. By using the Belleville spring, it is possible to obtain an adequate biasing force with a few space.

10           In some of embodiments, thrust means for fastening  
the first and the second clutches by thrusting the  
piston was provided. In this type of the embodiments,  
the operating mechanism is operated only when the first  
and second clutches are released and the piston is  
15 pushed back in defiance of the thrust of the above  
described thrust means. Accordingly, since it is  
enough to allow the operating mechanism to work only  
when the first and second clutches are released, it is  
possible to control a power loss of the automobile  
20 engine. While, in the embodiments to be hereinafter  
described, oil pressure is used for the operating  
mechanism, the power loss of the engine can be  
controlled similarly by the above described each  
operating mechanism other than the other.

25           The piston was integrally formed by a piston for  
the first clutch and a piston for the second clutch.  
By the integral forming, it is possible to make the

mechanism small in size, light in weight and simple.  
Incidentally, in contrast to this, when the piston for  
the first clutch and the piston for the second clutch  
are formed as a separate body, respectively, it is  
5 possible for the piston to have a sufficient rigidity  
and an advantageous responsibility.

In each embodiment of the present invention, an  
operation is made smooth by intervening a bearing  
mechanism between each element so that wear and tear is  
10 prevented. Now, what is meant here by the bearing  
mechanism includes all kinds of bearings that are  
provided with the bearing mechanism. For the bearing  
used in a thrusting direction such as between the case  
and the clutch case, the sliding bearing such as a  
15 thrust washer, a needle bearing and a thrust ball  
bearing is mainly used and, for the bearing used for a  
peripheral direction such as the output shaft and fixed  
elements, the sliding bearing, the thrust ball bearing,  
a roller bearing or the like are mainly used.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is an axial sectional view showing a  
starting clutch of a first embodiment of the present  
invention;

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Fig. 2 is an axial sectional view showing the  
starting clutch of a second embodiment of the present  
invention;

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Fig. 3B is a view seen from a direction of an  
5 arrow mark A in Fig. 3A;

Fig. 5 is an axial sectional view showing the  
10 starting clutch of a fifth embodiment of the present  
invention;

15            Fig. 7 is an axial sectional view showing the  
starting clutch of a seventh embodiment of the present  
invention;

Fig. 9 is a schematic diagram showing one example of an oil pressure circuit used for an operating mechanism of the fifth to seventh embodiments;

Fig. 11 is an axial sectional view of the conventional starting clutch.

# DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Each embodiment of the present invention will be described below with reference to the attached drawings.

## 5 (First Embodiment)

Fig. 1 is an axial sectional view showing a starting clutch of a first embodiment of the present invention. A starting clutch 1 is constituted by a first clutch 11, a second clutch 12, a planetary gear 2 and a damper 45.

The first clutch 11 comprises: a case 8 in which a claw 47 of the damper 45 is fixed and a star gear 99 is provided on an outer periphery side; a clutch case 15 which is supported by the case 8 through a needle bearing 20; a separator plate 92 arranged in the inner periphery of the clutch case 15; a friction plate 91 arranged in the outer periphery of a clutch case 16 of a second clutch 12; and a Belleville spring 90 which is arranged in the inner periphery of the clutch case 15 and biases the separator plate 92 and the friction plate 91 to the piston 14 side.

In an opening end side of the clutch case 15, the separator plate 92, the friction plate 91 and a snap spring 95 for preventing the Belleville spring 90 from slipping off are arranged. The second clutch 12 comprises: the clutch case 16; a separator plate 94 arranged in the inner periphery of the clutch case 16;

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a hub 17; and a friction plate 93 arranged in the outer periphery of the hub 17. Similarly to the first clutch 11, the clutch case 16 is prevented from slipping off by a snap spring 96. The fastening of the first clutch 11 and the second clutch 12 is performed by the thrust load of the piston 14.

The planetary gear 2 as the planetary mechanism is constituted by a ring gear 3; a pinion gear 6 comprising three gears; a carrier 4 integrally maintaining each pinion gear 6; and a sun gear 5. On the outer periphery of the ring gear 3, the clutch case 16 of the second clutch 12 is spline-fitted, on the right side in the drawing of the carrier 4, the hub 17 is spline-fitted, and on the left side in the drawing of the carrier 4, the output shaft 40 is spline-fitted, respectively through a spline 32. Here, a needle bearing 23 intervenes between the ring gear 3 and the case 8.

The damper 45 was constituted by a retainer plate 46 fixed to the case 8; a claw 47 fixed to the outer periphery of the clutch case 15 of the first clutch 11; and a spring 48 intervened between the claw 47 of the retainer plate 46.

Furthermore, a base member 35 is fitted to a fixed element 41 by a spline 33. Between the base member 35 and the sun gear 5, an one-way clutch 13, which locks in a reverse direction to an input rotational direction

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(Second Embodiment)

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Fig. 3A is an axial sectional view showing a

starting clutch of a third embodiment of the present invention. Fig. 3B is a view seen from a direction of an arrow mark A in Fig. 3A. In the third embodiment, the operating mechanism 61, which performs the thrust operation of the piston 14, is constituted by using the release bearing 49 and the ball screw 62. That is, by the operation of the ball screw 62, the release bearing 49 is thrust through a thrust shaft 66 of the ball screw 62, an arm 65, a support 63 and a lever 64. On this occasion, by utilizing the principle of the lever with the support 63 as a fulcrum, more larger thrust load can be obtained. Incidentally, since the constitution of the portion other than the operating mechanism 61 is the same as those of the above described first and second embodiments, the description thereof will be omitted.

(Fourth Embodiment)

Fig. 4 is an axial sectional view showing a starting clutch of a fourth embodiment of the present invention. The fourth embodiment has changed the arrangement of the one-way clutch 13 and the reverse rotation preventive mechanism 50 of the above described third embodiment. In the fourth embodiment, the outer periphery of the base member 35 was formed as an inner ring portion of the one-way clutch 13 and the outer periphery of the sun gear 5 was formed as an inner ring portion of the reverse rotation preventive mechanism

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5 In order to make a smooth running of the automobile at the beginning, it is necessary to obtain a good half-clutch state in an intermediate state between a non-fastening and a complete fastening of the starting clutch. However, in order to adapt this state for the starting clutch of the above described first to fourth embodiments, in either one of the first clutch 11 and the second clutch 12, or both of them, it is necessary to slidably move the frictionally engaging element. Also, by regulating a degree of the sliding movement, a creep of the automobile is generated, and when, in a manual transmission automobile, the driving force to the wheel was shut off while starting at a slope or the like, the generated creep becomes a hill holder mechanism (reverse rotation preventive mechanism) which prevents the automobile from falling back. When the fastening case and the non-fastening case are included, the relationship of the operating patterns of the first and second clutches 11 and 12, and the relationship of the operating patterns of the operating mechanisms 62, 67 and 69 are as shown in Table 1. Incidentally, X denotes the fastening of the clutch, Y the sliding movement of the clutch and Z the release of the clutch, respectively.

Table 1

5	Operating mechanism	Completely ON	Half Operation			Completely OFF
	First clutch	X	X	X	Y	Z
	Second clutch	X	Y	Z	Z	Z

Fig. 5 is an axial sectional view showing a starting clutch of a fifth embodiment of the present invention. The fifth embodiment greatly differs from the above described first to fourth embodiments in that the first and the second clutches are fastened by the thrust of mechanical thrust means in an oil-less state and a piston is operated in such a manner as to push back mechanical thrust means by supplying oil pressure. The practical constitution thereof will be described below.

The starting clutch 1 has a coupled driving rotational element 42, which integrally rotates with a case 8 on the outer periphery of a fixed element 41 on the outer periphery of an output shaft 40. The other end portion of the coupled driving rotational element 42 is folded up, and a cylinder 9 is formed by providing a cylinder plate 10 and O-rings 101 and 102 on this folded up portion. A piston 14 is provided in the cylinder plate 10 through a thrust or a needle bearing 28.

Between the cylinder plate 10 and the folded up portion of the coupled driving rotational element 42,

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(Sixth and Seventh Embodiment)

25            Similarly to the above described first to fourth  
embodiments, in the fifth to seventh embodiments, in  
order to make a smooth running of the automobile at the

beginning, it is necessary to slidably move the frictionally engaging element. Accordingly, the same operating patterns as those of the first to the fourth embodiments are required. However, the relationship between the operation (ON/OFF of oil pressure to cylinder) of the operating mechanism and the operation of the first and the second clutches 11 and 12 is reversed. The relation of the concrete operating patterns is shown in Table 2. Similarly to the above described table 1, X denotes the fastening of the clutch, Y the sliding movement of the clutch, and Z the release of the clutch, respectively.

Table 2

Oil pressure	Completely OFF	Half Supply			Completely ON
First clutch	X	X	X	Y	Z
Second clutch	X	Y	Z	Z	Z

(One example of power transmission route)

Fig. 8 is a view showing one example of the power transmission routes in each embodiment of the present invention. The torque which was inputted from an engine side reaches the first clutch 11 from the case 8 through the damper 45. Although the first clutch 11 slidably rotates by a spring 90 which is biasing means, it is completely fastened by receiving the thrust of the piston 14 and transmits the torque to the second clutch and the ring gear 3 of the planetary gear 2.

When the second clutch 12 is not fastened, the rotation of the ring gear 3 is reduced to a predetermined ratio by the pinion 6, and the torque is transmitted from the carrier 4 to the output shaft 40, and when the second  
5 clutch 12 is fastened, the torque is transmitted to the output shaft 40 with the same number of rotations as it was inputted. When the torque is inputted with the second clutch being in a non-fastening state, the reverse rotation of the sun gear 5 is prevented by the  
10 one-way clutch 13 arranged on a base member 35, and a reactive force, that is, a counter torque which came from the output shaft side by the reverse rotation preventive mechanism 50 is shut off.

Table 3 is a table showing the relationship  
15 between the operation of each clutch and variable speed in each embodiment of the present invention. C1 denotes the first clutch 11, C2 the second clutch 12 and F the one-way clutch 13, respectively, and \* mark shows the fastening. Accordingly, the present table  
20 shows that the fastening of the first clutch 11 and the one-way clutch 13 makes a low (output of the amplified torque) and the fastening of the first clutch 11 and the second clutch 12 makes a high (output of the transmission ratio 1).

Table 3

Clutch Output	C1	C2	F
Low	*		*
High	*	*	

(Oil pressure circuit of the fifth to the seventh embodiments)

Fig. 9 is a schematic diagram showing one example of oil pressure circuits used for operating mechanisms 70 of the fifth to the seventh embodiments. A transmission 320 is provided with an engine pump 321, which rotates with an engine 300 as a driving source, and supplies oil pressure and lubricant required inside the transmission 320. Also, independently apart from the oil pressure circuit including the engine pump 321, an oil pressure circuit 71 is provided, which includes a motor-operated pump 72 with an electric motor 73 as a driving source. The oil pressure circuit 71 is provided with a pressure regulator 74 for regulating pressure of the oil pressure supplied from the motor-operated pump 72 and an electromagnetic valve 75 for performing the switching of [supplying and drawing out] of the oil pressure.

The operation of the oil pressure circuit 71 is as follows. First, by the driving torque of the electric motor 73, the motor-operated pump 72 rotates so as to

generate oil pressure, and this oil pressure is reduced to a predetermined pressure by the electromagnetic valve 74, and is transmitted to the electromagnetic valve 75. The oil pressure, which reaches the electromagnetic valve 75, is supplied as the electromagnetic valve 75 is opened when the piston 14 is operated so as to release the starting clutch 1, and the oil pressure is shut off as the electromagnetic valve 75 is closed when the fastening of the starting clutch 1 is performed. Incidentally, when the electromagnetic valve 75 is closed and the oil pressure is shut off, the oil pressure is drawn out, and the oil is discharged to an oil tank 76. With the constitution of the oil circuit arranged in this way, the oil pressure can be steadily supplied without any influence from the number of engine rotations.

Fig. 10 shows an example of other configuration of the operating mechanism 70 including other oil pressure circuit.

In the constitution as shown in Fig. 10, the engine pump 321 which rotates with the engine 300 as a driving source and the motor-operated pump 72 and the electric motor 72 with the electric motor 73 as a driving source are provided on the same oil pressure circuit 80. The oil pressure circuit 80 is provided with a mechanism for regulating the oil pressure supplied to the starting clutch 1 by the change in the

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number of rotations of the engine 300 so that the pressure does not becomes unsteady. It is substantially constituted as follows.

5       The oil pressure circuit 80 has the engine pump 321 which rotates with the engine 300 as a driving source and the motor-operated pump 72 with the electric motor 73 as a driving source and, further, has the pressure regulator 74 and the electromagnetic valve 75. The oil pressures generated by both of the engine pump 10 321 and the motor-operated pump 72 are transmitted together to the pressure regulator 74. The oil pressures transmitted to the pressure regulator 74 are reduced to predetermined pressures and transmitted to the electromagnetic valve 72 side. The oil pressures 15 reached to the electromagnetic valve 72 are, similarly to the example shown in Fig. 9, supplied as the electromagnetic valve 72 is opened when the piston 14 is operated so as to release the starting clutch 1, and the pressures are shut off as the electromagnetic valve 20 75 is closed when the fastening of the starting clutch is performed. Also, when the electromagnetic valve 75 is closed and the pressures are shut off, the oil pressures are similarly drawn out, and the oil is discharged to the oil tank 76.

25       Furthermore, the operating mechanism 70 is provided with a pressure detection sensor 81 for detecting pressure of the oil pressure generated by the

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engine pump 321, an engine rotational number detection sensor 83 and an oil temperature detection sensor 82 for detecting oil temperature of the oil inside the tank 76. The signals detected by each of these sensors are taken into the control device 85 and are subjected to a predetermined calculation and data processing so that the number of rotations of the electric motor 73 and the opening amount of the valve regulator 74 are regulated. For example, when a pressure higher than the pressure set up by the valve regulator 74 is detected by the pressure detection sensor 81, the electric motor 73 is stopped, or when a certain level of pressure, though lower than the pressure set up by the valve regulator 74 is detected, the number of rotations of the electric motor 73 is controlled so that a wasteful consumption of energy is controlled.

Also, the change in the number of engine rotations detected by the engine rotational number detection sensor 83 and the change of pressure detected by the pressure detection sensor 81 are taken into the control device 85 and subjected to the data processing, and a time difference between the change in the number of engine rotations and the change of pressure as well as a ratio of increase of the pressure for the change in the number of engine rotations are calculated so that the operation of the valve regulator 74 and the electric motor 73 is promptly controlled, thereby a



wasteful consumption of energy is controlled and operation of the starting clutch can be smoothly performed.

Furthermore, among the wet type friction materials of the friction plate 91 used in the starting clutch, there are those whose friction factor changes due to oil temperatures. Particularly, there are those whose friction factor tends to be low when the oil temperature becomes high. Hence, the system was constituted in such a manner that the oil temperature inside the tank 76 is detected by the oil temperature sensor 82 and is taken into the control device 85 in which the relationship between the oil temperature and the friction factor is processed, thereby the setting value of the valve regulator 74 can be decided so that the piston 14 of the starting clutch 1 operates with an adequate thrust force.

Except that the above described first to fourth embodiments and the fifth to the seventh embodiments differ in the operation direction, they can be operated by the piston with nearly the same mechanism. Therefore, it is possible to perform the operation of the piston of the first to fourth embodiments by the above described operating mechanism and the oil pressure circuit, and it is possible in reverse to use the operating mechanism of the first to the fourth embodiments for the fifth to the seventh embodiments.

5           Due to a variable speed mechanism comprising a planetary mechanism, it was possible to obtain the starting clutch and the control method of the starting clutch capable of outputting both of a normal torque and an amplified torque. Furthermore, thrust means for  
10       fastening the first and the second clutches was intervened so that the operating mechanism was operated only when the first and the second clutch were released, thereby making it possible to control a loss of energy such as a power loss of the engine.

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